ENEE3404

2nd 2019-2020

ONI INF

# ENEE4304 Instrumentation and Measurements

L8 **Signal Conditioning** 

## Signal Conditioning Functions

- Isolation
- Filtering
- Amplification
- · Linearization (bias removal)
- Excitation
- Other Functions

## What is Electrical Isolation?

- Electrical isolation is a protective design feature of many data loggers and data acquisition systems.
- Isolation is implemented to separate measurement signals from each other in order to keep them from interacting and causing electrical issues.
- Isolation, separates different sections in the system to cut off the flow of current among them. This protects the system's electrical components while still allowing for communication and data exchange as usual between electric circuits.
- For example, you can use Hall effect sensors which incorporate magnetism to transfer data across isolated system components.
- By allowing no DC paths, isolation keeps unintended current from flowing between the system segments.

## Why Isolate Your Systems?

- Isolation is often required in real-time data acquisition applications such as:
- Medical Devices
- Automotive manufacturing
- Machine monitoring (turbines, motors, etc.)
- Food processing operations
- Many other heavy industrial uses

# 2nd 2019-2020

- In particular, galvanically-isolated systems protect operators from being exposed to unsafe currents and high voltage.
- Otherwise, current flowing between the system's units can cause serious harm.
- Electrical isolation also ensures that your system's circuits are safe from damage from excessive current and voltage levels.
- Isolated measurement systems ensure that your measurements are free (as much as possible) from signal noise.

- While it's true that all measurements have a certain amount of inaccuracy, if you're working in a highaccuracy application then you'll need to reduce this inaccuracy as much as possible.
- An isolated design helps to prevent signal noise by likewise preventing ground loop feedback. Galvanic isolation offers an additional benefit in the form of common-mode voltage rejection, which reduces signal noise by ignoring those signals (voltages) which are common to both inputs.
- This is especially useful if you're trying to record accurate measurements in areas with high levels of electromagnetic interference.

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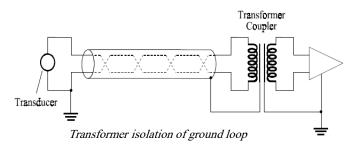
- For the average user of a data acquisition system, the most likely risk is that the analog/digital signals will be corrupted or that the system will be damaged as a result of unintended ground current flow.
- Ground loops pose one of the greatest threats, both to measurement signals and to users themselves:
- Data Loss: Networked data systems lacking isolation are at great risk of losing data through signal degradation.
- Isolation safeguards data from signal degradation while also helping to protect your initial investment in your data acquisition system.

- Physical harm: Users of non-isolated systems face a real risk of harm caused by high current or voltage. Isolation prevents these ground loops from forming, thereby protecting the system and measurement signals.
- If you need to take additional precaution, galvanic isolation prevents ground loops by preventing the current paths which cause current to flow between units in the first place (i.e. by breaking the loop).

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## Signal circuit isolation

- Where a signal conductor is required to be earthed/grounded at both ends and additional noise immunity is required, the ground loop should be broken by isolating the signal source from the measuring equipment.
- Isolation by the use of transformers, opto-couplers and common mode chokes, is shown next

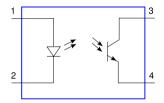


## Transformer isolation of ground loop

- When a transformer is used to isolate the signal source from the measurement system the common mode voltage appears between the windings of the transformer and not at the input to the measurement circuit.
- Noise coupling between the circuits is very small and dependent on any stray capacitance between the transformer windings.
- Disadvantages with using transformers are that they are quite large and costly, especially where several signal circuits have to be isolated.
- In addition, transformers have limited frequency response and provide no DC continuity from the signal source to the measurement system.

## **Optocouplers**

It consists of a light emitting diode and photo transistor pair



The opto-coupler are typically used more for digital signals because of their non-linearity to analog signals.

13

## **Optocouplers**

- · LED for emitter
- · Air as barrier for isolation
- Phototransistor for detector
- Transformer is similar, but only for AC
- Optocoupler can be used for DC

14

## When to Use?

- ➤ There are many situations where signals and data need to be transferred from one subsystem to another within a piece of electronics equipment, or from one piece of equipment to another, without making a direct electrical connection.
- Often this is because the source and destination are at very different voltage levels, like a microprocessor which is operating from 5V DC but being used to control a triac which is switching 240V AC.
- ➤ In such situations the link between the two must be an isolated one, to protect the microprocessor from overvoltage damage.
- Where small size, higher speed and greater reliability are important, it is much better to use an opto-coupler.
- ➤ These use a beam of light to transmit the signals or data across an electrical barrier, and achieve excellent isolation

15

### **Parameters**

- The most important parameter for optocouplers is their isolation.
- The second most important parameter is transfer efficiency, measured as the current transfer ratio or CTR.
- CTR is simply the ratio between a current change in the output transistor and the current change in the input LED which produced it.
- Typical values for CTR range from 10% to 50% for devices with an output phototransistor and up to 2000% or so for those with a Darlington transistor pair in the output.

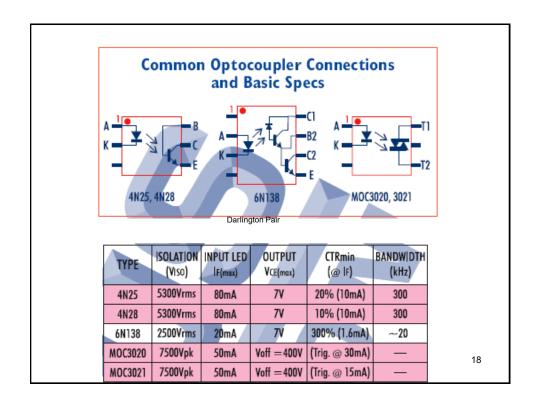
16

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### **Parameters**

- Optocoupler's bandwidth determines the highest signal frequency that can be transferred through it
- Typical opto-couplers with a single output phototransistor may have a bandwidth of 200 - 300kHz, while those with a Darlington pair are usually about 10 times lower, at around 20 - 30kHz.

17

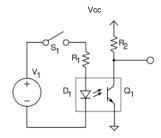


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# RI TRIAC CS RS RS T2 LOAD LOAD

- The other main type of optocoupler is the type having an output Diac or bilateral switch, and intended for use in driving a Triac or SCR.
- Examples of these are the MOC3020 and MOC3021.
- Here the output side of the opto-coupler is designed to be connected directly into the triggering circuit of the Triac where it's operating from and floating at full 120/240 VAC

19



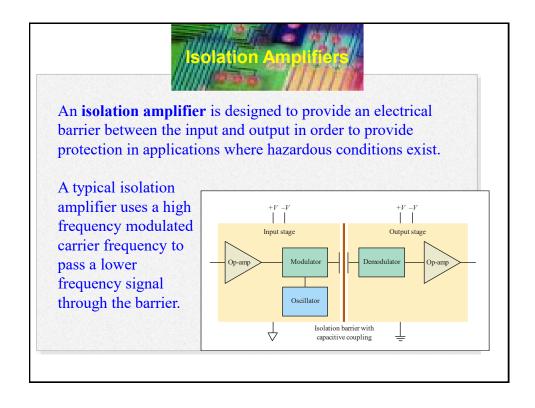
- · A simple circuit with an opto-isolator.
- When switch S1 is open, LED D1 is off, so Q1 is off and no current flows through R2, so Vout = Vcc.
- When switch S1 is closed, LED D1 lights.
- Phototransistor Q1 is now triggered, so current flows through R2
- · Vout is then pulled down to low state.
- This circuit, thus, acts as a NOT gate.

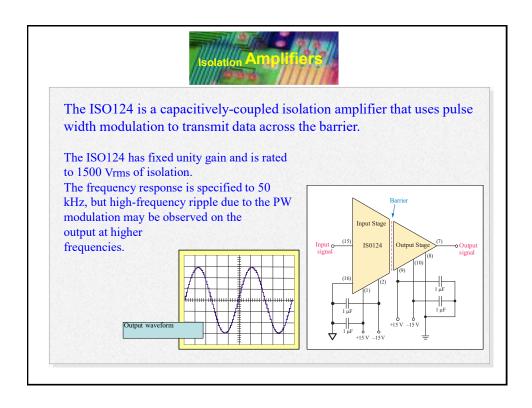
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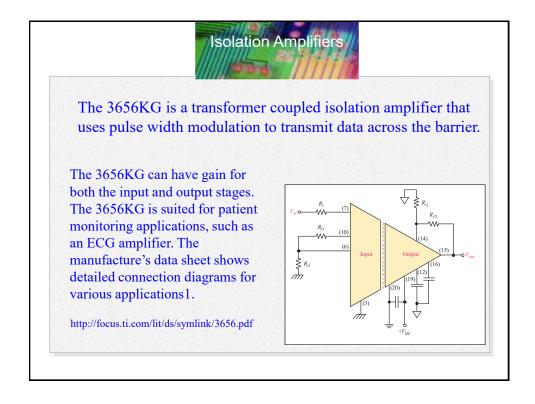
## Mechanical Relays

- ➤ Mechanical Relays can also provide isolation, but even small relays tend to be fairly bulky compared with ICs.
- Because relays are electro-mechanical, they are not as reliable and are only capable of relatively low speed operation.

24

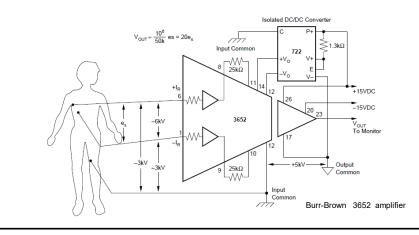


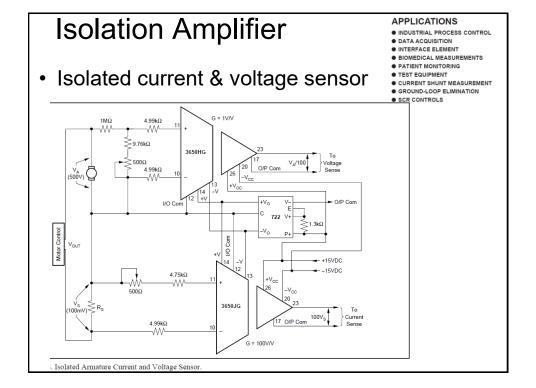




## **Isolation Amplifier**

 Mandatory for use in medical equipment to isolate patients body connected electrodes from the equipment grounds

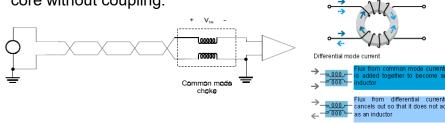




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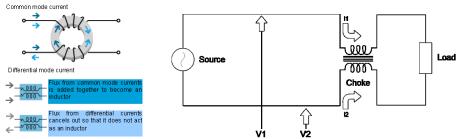
## Common Mode Choke

- When a transformer is connected as a common mode choke, as shown below
- DC and differential analog signals are transmitted while common mode AC signals are rejected.
- The common mode noise voltage appears across the windings of the choke.
- One big advantage with this type of isolation circuit is that multiple signal circuits can be wound on a common core without coupling.



## Common-mode choke

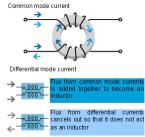
- Common-mode chokes, where two coils are wound on a single core, are useful for prevention of electromagnetic interference (EMI) and radio frequency interference (RFI) from power supply lines and for prevention of malfunctioning of electronic equipment.
- They pass differential currents (equal but opposite), while blocking common-mode currents.



A typical common-mode choke configuration. The common mode currents, I1 and I2, flowing in the same direction through each of the choke windings, creates equal and inphase magnetic fields which add together. This results in the choke presenting a high impedance to the common mode signal.

2nd 2019-202C

- Magnetic fields produced by differential-mode currents in the windings tend to cancel each other out; thus the choke presents little inductance or impedance to differential-mode currents.
- This also means the core will not saturate even for large differential-mode currents, and the maximum current rating is instead determined by the heating effect of the winding resistance.
- Common-mode currents, however, see a high impedance due to the combined inductance of the windings.

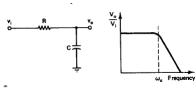


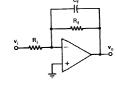
## Filtering

- Processing of signal to remove certain band of frequencies from it
- ➤ Filters can be classified as : low pass (LPF), high pass (HPF), band-pass (BPF), band stop (BSF)
- Also filters can be classifiesd as:
  - ➤ passive (contain R,L, C)
  - ➤ Active (opamp, R,C)

## Reminder

1st order LPF





$$\tau = RC$$

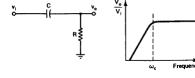
$$\omega_c = 1/\tau$$

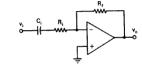
$$\frac{V_o}{V_i} = \frac{1}{1 + j\omega\tau}$$

$$\phi = \tan^{-1}(-\omega\tau)$$

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• 1st order HPF





$$\frac{V_o}{V_i} = \frac{j\omega\tau}{1 + j\omega\tau}$$

$$\phi = \tan^{-1}(1/\omega\tau)$$

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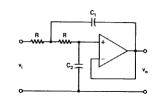
2<sup>nd</sup> order LPF

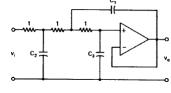


$$\frac{V_o}{V_i} = \frac{1}{(j\omega/\omega_c)^2 + (2\zeta j\omega/\omega_c) + 1}$$

$$\zeta = (R/2)(C/L)^{1/2}$$

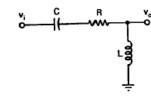
$$Q = 1/(2\zeta) = \omega_c/\Delta\omega,$$

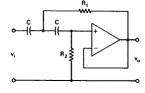




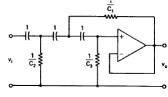
Normalized third order LPF filter

2<sup>nd</sup> order HPF





Second order HPF filter



Normalized third order HPF filter

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## Op-amp Considerations for active filters

- In most cases we have assumed <u>an ideal</u> <u>op-amp</u>, now we consider some non-ideal characteristics:
- The Gain Bandwidth Product
- Input Offset Voltage
- Slew Rate

## **Op-amp Considerations**

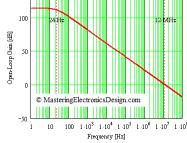
- The Gain Bandwidth Product describes the op amp gain behavior with frequency.
- Manufacturers insert a dominant pole in the op amp frequency response, so that the output voltage versus frequency is predictable.
- · Why do they do that?
- Because the operational amplifier, which is grown on a silicon die, has many active components, each one with its own cutoff frequency and frequency response.
- Because of that, the operational amplifier frequency response would be random, with poles and zeros which would differ from op amp to op amp even in the same family.
- As a consequence, manufacturers thought of introducing a dominant pole in the schematic, so that the op amp response becomes more predictable.
- It is a way of "standardizing" the op amp frequency response. At the same time, it makes the op amp more user friendly, because its stability in a schematic becomes more predictable.

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## Gain Bandwidth Product (GBW)

- GBW product of an opamp is equal to the product of gain and bandwidth at a particular frequency.
- The gain bandwidth product is constant, thus for a non-inverting amplifier circuit, we obtain the bandwidth by dividing the GBW product by the amplifier circuit gain

Bandwidth  $[Hz] = \frac{Gain \ Bandwidth \ Product[Hz]}{Closed \ Loop \ Gain}$ 

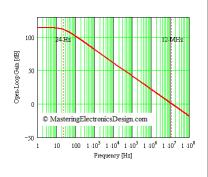


 The dominant pole will make the op amp behave like a singlepole system, which has a drop of 20 dB for every decade of frequency, starting with the cutoff frequency

## Gain Bandwidth Product (GBW)

- In the case of ADA4004, the gain bandwidth product is 12 MHz.
- This means that, at a gain of one, the bandwidth is 12 MHz, and at the maximum open-loop gain of 500000 (114 dB), the bandwidth is 12 MHz divided by 500000, which is 24 Hz. This is the op amp open-loop cutoff frequency.

$$Bandwidth [Hz] = \frac{Gain \ Bandwidth \ Product[Hz]}{Closed \ Loop \ Gain}$$



2nd 2019-2020

## Input Offset Voltage

- Ideal opamp has the property of zero output voltage when the input voltage is zero
- Practical opamps exhibit this feature; they have an input offset voltage.
- The input offset voltage is the voltage that must be applied between the input terminals to get zero output
- The offset voltage is not important when dealing with voltages above 1 V
- The offset voltage is nulled by introducing an opposing voltage at one of the opamp terminals according to data sheet of particular opamp.

## Input Bias Current

- In practical opamps, the current flowing into the terminals is not zero
- In order to keep the input transistor of the opamp on, a base or gate current called input bias current is required all the time
- When this current flows through the feedback network it causes errors
- To minimize these errors, feedback resistors should be kept low such as below 10K
- The effect of bias currents is reduced or eliminated by making the impedances seen by each input of the opamp almost equal

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### Slew Rate

- Slew Rate (SR) is the maximum rate of change of amplifier output voltage
- When rapid changes are demanded in the output, the current available to charge and discharge the compensation cap is limited and slew rate limiting occurs, for example a 741 opamp has SR of 0.5V/uS
- Thus the output cannot change from -5V to +5V in less than 20 us

#### Slew Rate (SR)

Slew rate (SR) is the maximum rate at which an opamp can change output without distortion.

$$SR = \frac{\Delta V_o}{\Delta t} \quad (in V/\mu s)$$

The SR rating is given in the specification sheets as  $V/\mu s$  rating.

45

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#### **Maximum Signal Frequency**

The slew rate determines the highest frequency of the op-amp without distortion. assume input and output are sinusoidal

Vo=Vop sinωt

$$f \leq \frac{SR}{2\pi V_p}$$

where  $\boldsymbol{V}_{\mbox{\scriptsize op}}$  is the peak output voltage

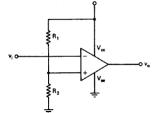
46

## Power Supply

#### **Power Supply**

The usual supply voltages are  $\pm 15$  V. When  $v_o$  is allowed to exceed the opamp biasing voltages the op amp will saturate and is said to be out of the amplifier's linear range (typically  $\pm 13$  V). We may reduce the power-supply voltage, but this also reduces the linear range. When the power supply goes below approximately 4 V the internal biasing voltages of the device are not satisfied.

It would be convenient always to have dual-polarity power supplies available in equipment or circuits using op amps. Unfortunately, this is not possible. There are, however, certain circuitry tactics for using the operational amplifier in single-polarity configurations. One solution is to ground the minus supply terminal, while the positive is connected to  $V_{\infty}$  in the usual way. Figure 1.17



shows this circuit. The noninverting input is connected to a junction on a voltage-divider network. This effectively raises the operating point above ground.

Figure 1.17 Single power-supply

2nd 2019-2026

#### Different Op Amps

Op amps are bipolar or FET types. The bipolar op amps have a pair of bipolar input transistors. They have good input offset voltage stability but moderate input bias currents and input resistances. FET-input op amps with a pair of input FETs offer very low input bias currents and very high input resistances but have poor input offset voltage stability (Dostal, 1981).

#### Programmable Op Amps

A programmable op amp such as the UC4250 permits setting the power consumption and dynamic properties of the op amp. By adding the proper external resistor, we can adjust the quiescent supply current [the operating current flowing in a circuit during zero-signal (idle) intervals]. Lower quiescent currents yield lower frequency responses and lower output current capabilities (Dostal, 1981).

## Common opamps

Туре	Feature	Input bias current	Offset voltage	GBW	Price
741	Low cost	80 nA	2 mV	1 MHz	\$0.35
308	Low bias current	3 nA	2 mV	1 MHz	0.69
ICL8007	FET input	50 pA	50 mV	1 MHz	5.00
CA3130	FET input	6 pA	20 mV	4 MHz	0.89
OP-07	Low offset	1 nA	30 µV	800 kHz	1.99
LH0052	Low offset	0.5 pA	0.1 µV	1 MHz	5.00
LF351	High GBW	50 pA	5 mV	4 MHz	0.62
LM312	Low bias current	3 nA	0.7 mV	1 MHz	2.49
UC4250	Programmable	7.5 nA	4 mV	800 kHz	1.84

	Iomax	funity	slew rate (V/uS)
	mA	MHz	(V/uS)
LF353	20	4	13
LF356	20	5	12
LM318	21	15	70
LM739	1.5	6	1
NE531	20	1	35
TL072	10	3	13
LM741	25	1	0.5
TL074	17	4	13

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#### **Op-Amp Performance** The specification sheets Power consumption (mW) will also include graphs 110 Voltage gain (dB) 100 105 that indicate the 80 100 performance of the op-95 amp over a wide range of 40 90 conditions. 85 8 12 16 Supply voltage $(+V_{CC})$ Supply voltage (+V<sub>CC</sub>) 10 Mnput resistance (Ω) Output resistance (Ω) 600 500 1 M 400 300 100 k 200 100 100 1 k 10 k 100 k 1 M 100 1 k 10 k 100 k 1 M Frequency (Hz) Frequency (Hz)

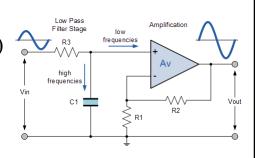
## Example

- Design a 1<sup>st</sup> order LPF for the audio frequency ( < 20 kHz) and a dc gain =11 using a LM741C opamp with GBW=1Mhz, SR=0.5 V/us, input impedance 3 Mohm
- What is peak value of output the voltage that can be obtained considering the SR? assume input is sinusoidal.

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## **Example solution**

- Dc gain k= 1+R2/R1=11 ==> R2/R1=10
- Choose R1=5k $\Omega$ , ==> R2=50 k $\Omega$
- For balance of resistance at both opamp terminals choose R3=R1//R2
- R3= $5k//50k=4.55k\Omega$
- fc=20 kHz=1/ $(2\pi R3C1)$
- ==> C1=1.75 nF



- Now assuming Vo=Vp sinωt
- And we can find the ΔV/Δt= ωVp cosωt or slow rate as the max value of ΔV/Δt which is equal to : SR= ωVp =2πf Vp
- and the max allowable values of Vi and Vo are  $V_{op} \leq \frac{SR}{2\pi f}$

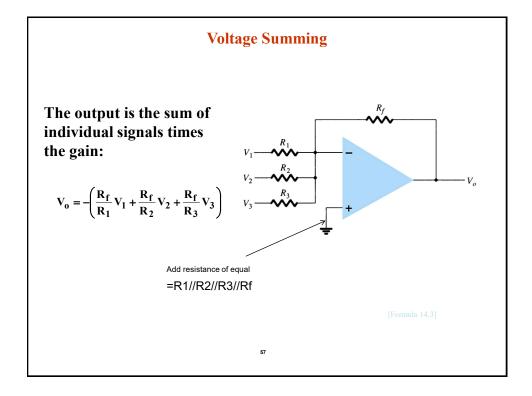
$$V_{op} \le \frac{0.5 \text{ V/}\mu\text{sec}}{2\pi (20000)Hz} = 3.98 \text{ V}$$

$$Vi(peak) \le \frac{3.98}{11} = 0.362 \text{ V}$$

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## Amplification & other Functions

- · Non Inverting amplifier
- · Inverting amplifier
- Difference amplifier
- Instrumentation amplifier
- Integrator
- Differentiator
- Log amplifier
- · Anti-log amplifier
- · Trans-conductance Amplifier
- Rectifiers



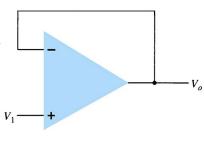
#### **Voltage Buffer**

Any amplifier with no gain or loss is called a unity gain amplifier. The advantages of using a unity gain amplifier:

- Very high input impedance
- Very low output impedance

Realistically these circuits are designed using equal resistors ( $R_1 = R_1$ ) to avoid

problems with offset voltages.



58

### **Difference Amplifier**

$$V_{\text{out}} = aV_1 - bV_2$$

$$a = \left(1 + \frac{R_4}{R_2}\right) * \frac{R_3}{R_3 + R_1} = \left(\frac{R_2 + R_4}{R_2}\right) * \frac{R_3}{R_3 + R_1}$$

$$R.$$

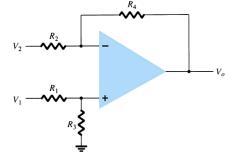
$$b = \frac{R_4}{R_2}$$

$$R4 = R3 = mR$$

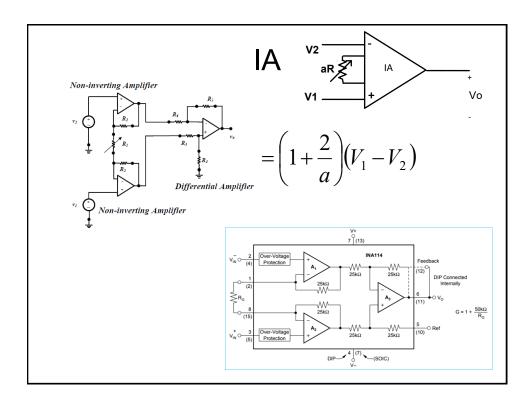
$$R1 = R2 = R$$

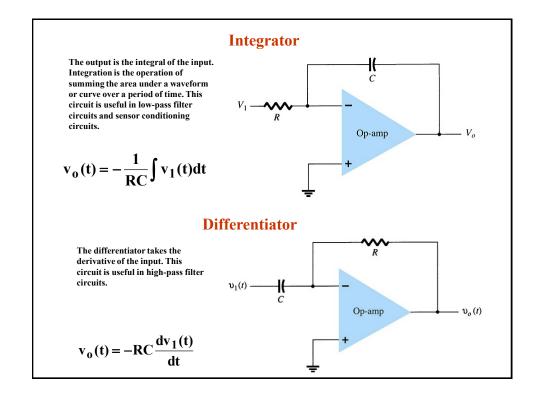
& 
$$a = b = m$$

$$V_{\text{out}} = m(V_1 - V_2)$$

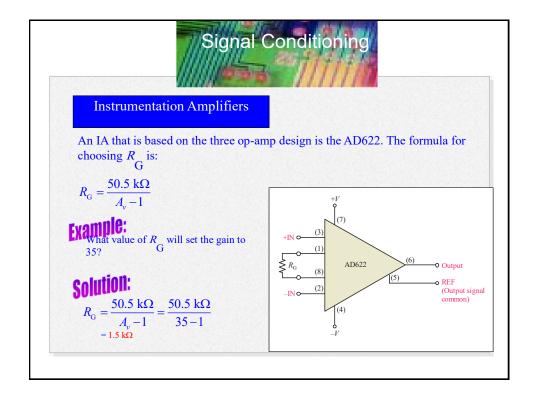


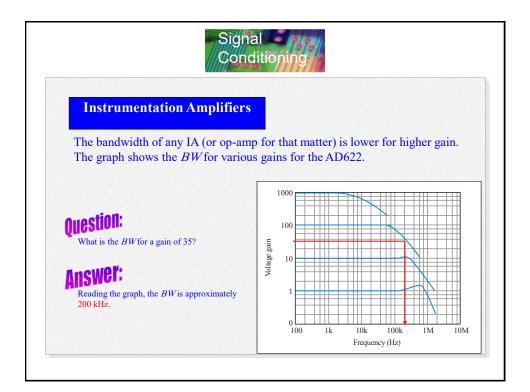
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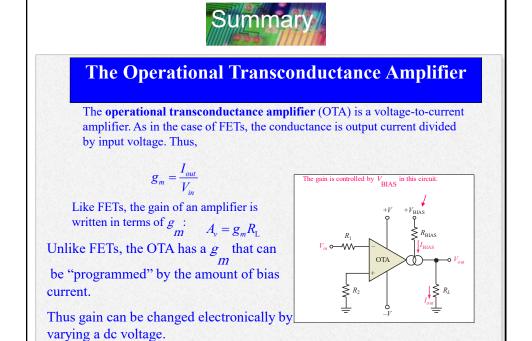




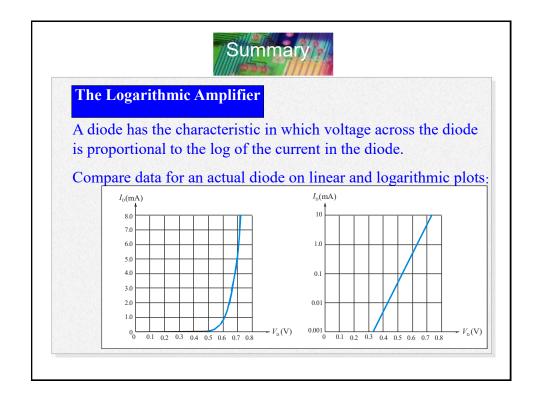
## Signal Conditioning Practical Example of an Instrumentation Amplifiers An instrumentation amplifier (IA) amplifies the voltage difference between its terminals. It is optimized for small differential signals that may be riding on a large common mode voltages. The gain is set by a single resistor that is supplied by the user. The output voltage is the closed loop gain set by Rmultiplied by the voltage G difference in the inputs.



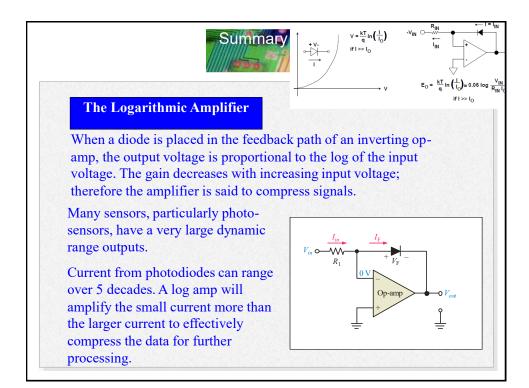


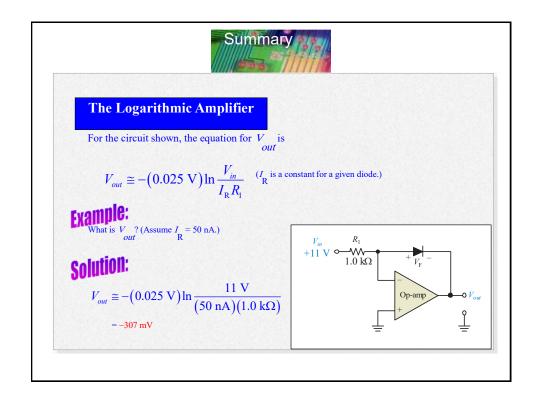


## Summary The Operational Transconductance Amplifier The OTA adds a measure of control to circuits commonly implemented with conventional op-amps. Applications for OTAs include voltage controlled low-pass or high-pass filters, voltage controlled waveform generators and amplifiers, modulators, comparators, and Schmitt triggers. In this example, an amplitude modulator is shown. +10 V 1 MHz $\stackrel{\downarrow}{\underset{10}{\stackrel{R_L}{\leqslant}}} R_L$



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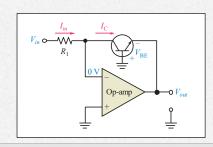
#### The Logarithmic Amplifier

When a BJT is used in the feedback path, the output is referred to the ground of the base connection rather than the virtual ground. This eliminates offset and bias current errors. For the BJT, I replaces I in the equation for V: EBO R

$$V_{out} = -(0.025 \text{ V}) \ln \frac{V_{in}}{I_{EBO}R_1}$$

Log amplifiers are available in IC form with even better performance than the basic log amps shown here.

For example, the MAX4206 operates over 5 decades and can measure current from 10 nA to 1 mA.



## Summary

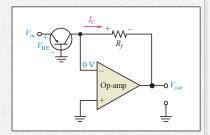
#### **The Antilog Amplifier**

An antilog amplifier produces an output proportional to the input raised to a power. In effect, it is the reverse of the log amp. The equation for V for the basic BJT antilog amp is:

$$V_{out} = -R_f I_{\text{EBO}} \text{antilog} \frac{V_{in}}{25 \text{ mV}}$$

IC antilog amps are also available. For example, the Datel LA-8048 is a log amp and the Datel LA-8049 is its counterpart antilog amp.

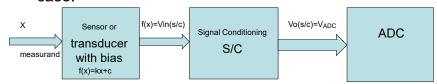
These ICs are specified for a six decade range.



2nd 2019-2020

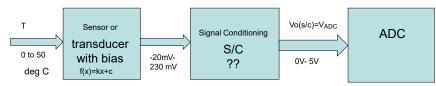
### Bias Removal

The signal conditioning block have two functions in this case:



- · First is to remove the bias
- Second is to make the output range of s/c block match or equal the input range of the ADC block for best system resolution

## Linearization (Bias Removal)



- Example: a sensor output changes from -20mV to +230mV as the temperature changes from 0 to 50 deg C
- Design and implement a s/c circuit such that its output matches the input range of the ADC 0-5V

x =T [C] f(x)=Vin(sc) 230mV

- Assuming that the sensor output is linearly dependant on the input
- Vo(sc) = a Vi(sc) + b
- $0 = a (-20 \text{mV}) + b \Rightarrow b = 0.02 a (1)$
- 5V= a (230 mV)+ b (2)
- Substitute (1) in (2) and pay attention to units yields
- 5000mV =250mV x a → a=20; b =0.4
- Vo(sc) =20 Vi(sc)+0.4

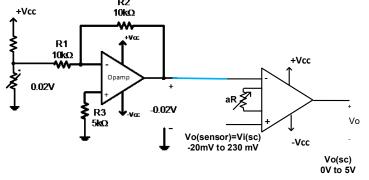
The above function can be implemented in different ways such as instrumentation amplifier, difference amplifier and others

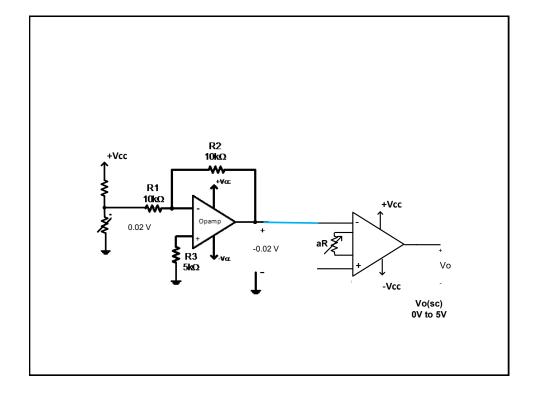
# ENEE3404 2nd 2019-2020

## Implementation using IA

- 1+2/a=20 ==> a=2/19
- Assume Internal resistance of IA= $20k\Omega$

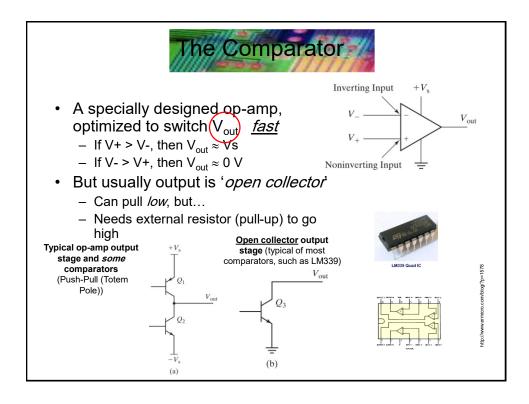
then aR=(2/19)\*20 k
$$\Omega$$
 = 2.105 k $\Omega$ 

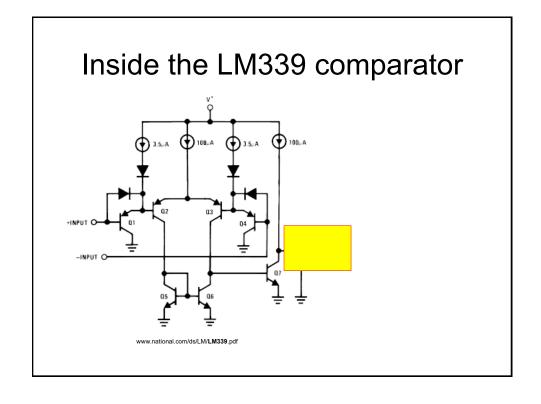


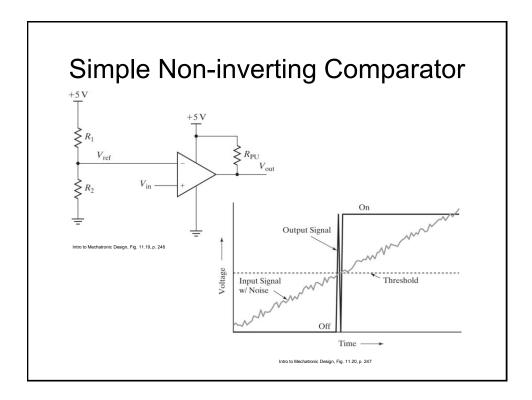


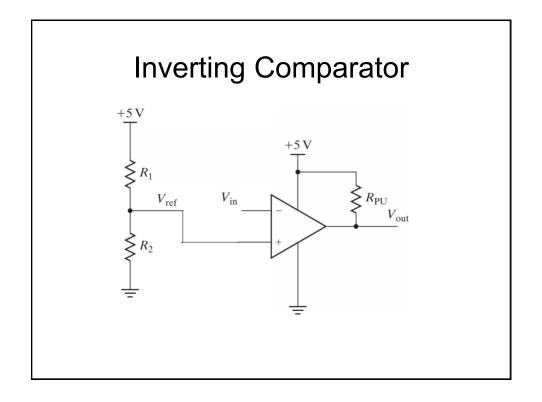
BZU-ECE Instructor: Nasser Ismail

2nd 2019-2020



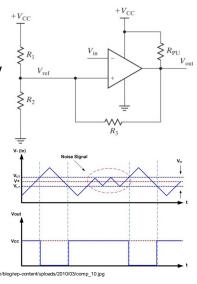






## Inverting Comparator with Hysteresis

- Add hysteresis (i.e., a change in  $V_{ref}$  that depends on  $V_{out}$  by feeding back to the non-inverting terminal
  - When the input voltage rises to the threshold, the threshold drops to a lower value
  - When the input voltage drops to the threshold, the threshold is raised to a higher value



Non-inverting comparator with hysteresis  $+V_{\rm CC}$  $+V_{\rm CC}$  $\geq R_1$  $V_{\rm out}$  $V_{\rm ref}$  $\leq R_2$ R4  $R_3$